

# GC Optima-3007

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## Gas Chromatograph



EPCC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

**Analytical Technologies Limited**

An ISO 9001 Certified Company

[www.analyticalgroup.net](http://www.analyticalgroup.net)

## Instrument feature

- One button access to routine maintenance information.
  - PCM control module much precise with independent-development AFC system;
  - Instant Connect Auxiliary Temperature Module with 8-channel high-accuracy temperature control system and 8-channel outside events to fulfill counter-control
  - Every gas circuit can achieve constant-pressure, constant-flow, constant-speed, programmable-temperature-rise, programmable-flow-rise and programmable-speed-rise;
  - Unlimited valve events to fulfill accurate switching of multi-valve;
  - Outside power & voltage checking system, over-heating protection system and flow monitoring system to make it intellectualized.
  - Vacuum fluorescent display with english.
  - Multi-function keyboard can set complicated parameters and store 16 chromatography method;
  - FID and FPD can provide reminder for auto ignite and turn-off, TCD with overflow/cut-off protection, flameout detection.
  - Excellent FID wide-range to enhance linear range;
  - Multi-valve and multi-column switch system to make sure complicated analysis at one times injection;
  - PCB system shielding function to reduce interference;
  - Carrier gas saving mode available to reduce cost;
  - Autosampler, headspace and thermal desorption can be incorporated;
  - Analchrom workstation can fulfill 3Q certification to meet GMP/GLP standard.
  - GC is capable of upgradation to any detector or mass Detector.
- Built in display and computer interface, display chromatograms, method parameters like temp., pressure and flow rates etc.
- Automatic evaluate and store the column pneumatic resistance.
  - Capable to calculate the carrier gas linear velocity and the column void information
  - Automatic ignition and re-ignition of FID flame through keyboard or software. GCMS/HRMS and MS/MS field upgradable
  - Capable to measure disinfection by products (THMs, HAAs etc.), pharmaceutically active compounds, polycyclic aromatic compounds etc.
  - Retention time repeatability: <0.0008 min
  - Peak Area repeatability: <0.5% RSD

## EPC/AFC Gas system

Fully EPC: split/splitless mode, carrier gas can fulfill constant-pressure, constant-flow, constant-speed, programmable-temperature-rise, programmable-flow-rise and programmable-speed-rise to reduce sample decomposition and discrimination while increase separation and shorten analysis time.

EPCAFC fulfill digitalization and automatization, only need input column parameters, EPC/AFC can set best flow of column and show digitally. System have pneumatic EPC control for all inlet detector

EPC/AFC can fulfill gas leaking self-diagnosis and cut off flow & gas source and alarm at the same time.

Carrier and makeup gas setting selectable for He, H<sub>2</sub>, N<sub>2</sub>, and Ar, Psi, KPa, Bar units selectable

Pressure control range: 0-150Psi, Pressure accuracy: 0.001Psi, Programmable pressure ramps.

Flow range control range: 0-600ml/min up to 1250ml/min

Pressure set points adjustable in increments of 0.001 psi

Make up gas(purge flow): 0 to 100 ml/min or better

Retention time locking facility

## Clarity workstation feature

- Multi-channel and multi-user universal workstation to control all parameter Can collect signal from 4 detectors via RS232 or USB
- Basic parameter: max sample-collecting frequency @100Hz/unlimited peak process quantity/integral sensitivity @1μV\*s
- Batch processing makes machine control, auto sampling sequence collecting, auto integral correction much easier auto integral correction much easier
- Fully support FDA-21CFR PART 11, SST AND IQ/OQ
- Powerful post-treatment facilitate chromatography comparing, re-correction and data input&output.
- Feature like easy to use report publisher, online help and answer, fully compatible with windows 7/10.
- Offers minimum sampling time snapshot function, single analysis capability. Automatic and manual peak integration, manipulation, identification, calibration points and levels and manual calibration curve creation, column performance calibration, data comparison function etc.
- LAN
- Windows XP/7 support
- Signal capture from 2 detectors simultaneously
- Sampling frequency: 100Hz
- Sampling Speed: 50 times/sec
- Unlimited peak quantity
- Self-diagnosis: intelligent automatic error identification and self-protection
- Can compatible with Clarity to fully support FDA-21CFR part 11, SST and IQ/OQ.

## Inlets

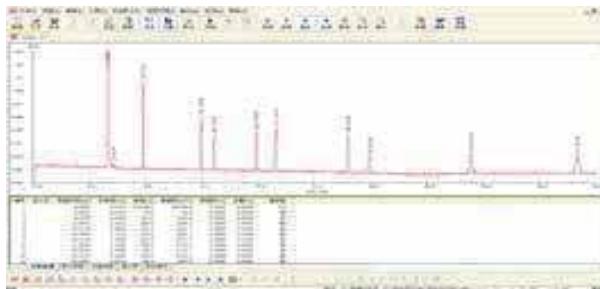
- Packed purge injection port (PPIP)
- Split/splitless capillary port (S/SL)
  - 1) Max Temperature: 450°
  - 2) Split ratio: 12500:1
  - 3) Gas saver mode to reduce gas consumption without compromision performance
  - 4) Programmable Temp./Pressure ramp: 8 steps
  - 5) Valve injection is available
  - 6) Pressure range: 0–1000 kPa (0–150 psi)
  - 7) User-installable within a few minutes.

## System Capability

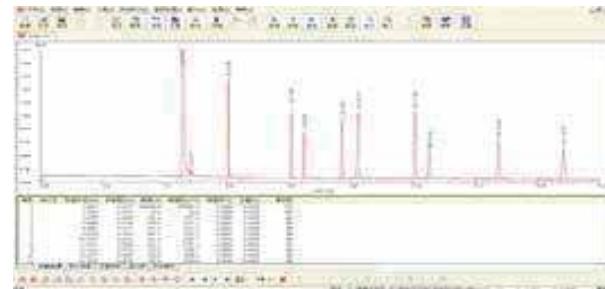
- Assembly simultaneously: 2 inlets + 3 detectors (FID, TCD, ECD, FPD and NPD)
- Automatic control can be done from local keyboard and networked PC
- Carrier gas control: EPC/AFC
- Automatic liquid sampling available
- Heated zones up to 7 with GC
- 63 user-selectable events
- Support Multivalve with auxiliary oven
- Operating altitude up to 3500 m above sea level

## Basic info

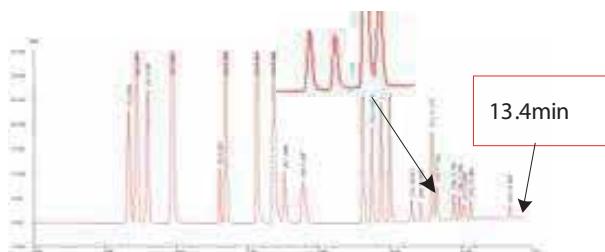
- Voltage: 235V± 10%, 50Hz
- Power: 3000W
- Net dimension 645 x 500 x 555mm
- Net weight: 55Kg



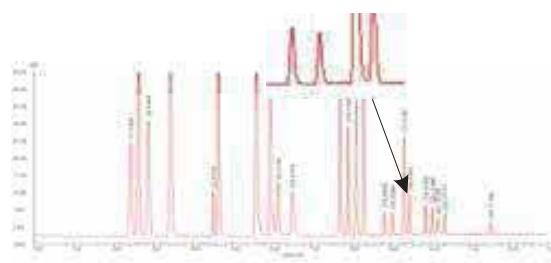
Traditional GC(Column temp @140°C) Analysis time 43min



Optima-3007 (Column temp @140°C) with programmable pressure-rise Analysis time 17min



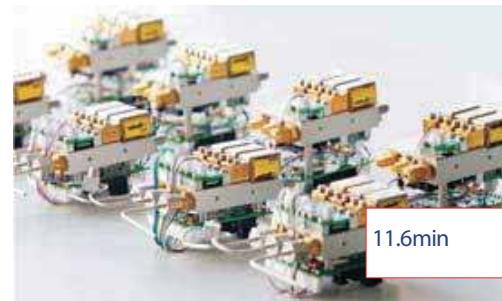
Traditional GC constant-flow mode Analysis time 13.4min



Optima-3007 with programmable pressure-rise Analysis time 17min

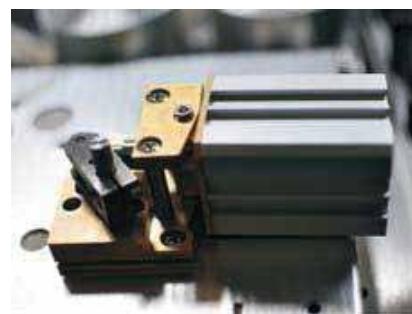
Carrier gas saving mode:

After injection, can proceed low split flow mode automatically to reduce carrier gas significantly.

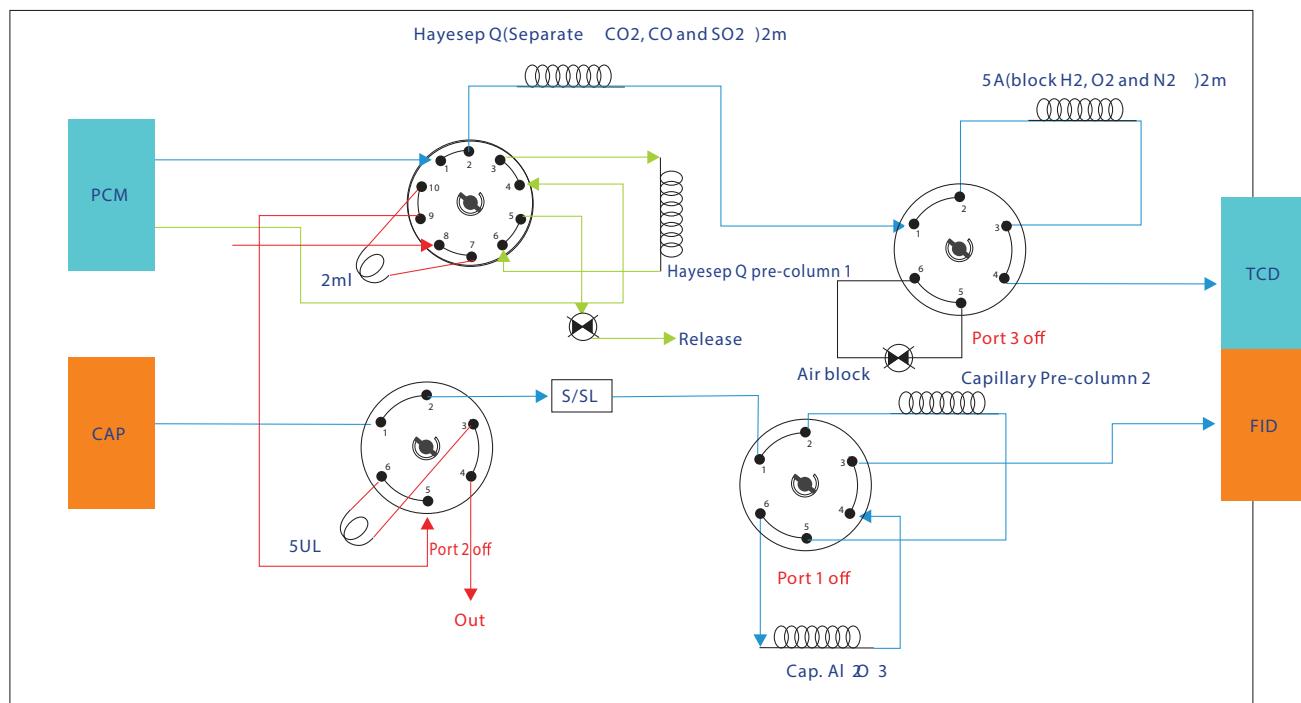


## Multi-valve and multi-column switch

Adopting AFP pneumatic valve, can setup 3-valve- 4-column and 4-valve- 5- column switch system to fully analyze only at one time sinpetro chemical, coalgas, trace C2H2 in ethylene and trace CO and CO2 in ethylene.



## Multi-valve and multi-column flow diagram



## Clarity workstation is applicable

- ▶ Multi-channel and multi-user universal workstation to control all parameter
- ▶ Can collect signal from 4 detectors via RS232 or USB
- ▶ Basic parameter: max sample-collecting frequency @100Hz/unlimited peak process quantity/integral sensitivity @1 $\mu$ V\*s
- ▶ Batch processing makes machine control, auto sampling sequence collecting, auto integral correction much easier
- ▶ Fully support FDA-21CFR PART11, SStand IQ/OQ
- ▶ Powerful post-treatment facilitate chromatography comparing, re-correction and data input & output.
- Fully counter-control to set all parameter in workstation
- Easy operational
- Multi-channel signal sampling, multi outside events control



## Autosampler for optima-3007

Vial capacity: 2 mL (Optional micro-volume vials: 300  $\mu$ L)

Big displayer with double -tower automatic injection;

Tray vial quantity: 16 or 150;

Injection volume: 0.01-100 $\mu$ L; (0.01 $\mu$ L increments)

Sampling accuracy:+0.01 $\mu$ L;

Injection Port: split/splitless capillary

Injection needle: 5, 10, 50, 100 $\mu$ L;

Injection loop: multiport(0.25ml, 0.5ml and 1ml)

Chromatographic Performance: <0.5%

Injection repeatability: <0.5%

Maximum Temperature: 450°C

Temp. Contl range: RT+5°C ~ 450°C (0.1°C increment)

Maximum pressure: 0-150psi(with EPC)

Carry over: <0.001%

Vial volume: 10 ml to 22 ml

Transfer line based with loop system for precise quantification

Transfer Line to the GC temperature range: 50 to 200 Degree

Automatic leak check and gas saving facility.

system heating up to 200°C or better in increments of 1°C with shaker or better.

100 sample vial capacity

Area Reproducibility : 0.3% RSD or better





Column oven dimension: 15L; accommodate up to 2pcs 105m x 0.53mm ID capillary column

Temp. control cool down range: RT+4°C~450°C(0.1°C increment)

Temperature Ramp: multi-ramp(>20) with 21 plateaus

Temperature set point Resolution: 0.1°C Programming

heat temp.-ramp speed: 0-125°C/min

Programming temp.-ramp : any step;

Fast cool down: 450~50°C ≤3.5min

Temp. accuracy: 0.1°C.

Temp Deviation: <2°C

Max run time: 999.99 minutes

Ambient rejection : <0.01°C per 1°C

The oven temperature stability is within 0.01°C / every °C of actual temperature

Cryogenic option minimum temperature: -100°C with liquid nitrogen;

-50°C with liquid CO<sub>2</sub>

Wide split ratio setting range;

Max capillary split ratio: 12500:1;

Packed injection, capillary injection, flash-evaporation injection, PTV injection and liquid injection are available;

Easy consumables changeover .



#### FID Detector

Excellent wide range FID design, no ceiling limit for solvent peak;

Limit of detection can be ≤1.2 pgC/s

Automatic flame out detection and reignition

Data Acquisition Rate: 500Hz



#### TCD Detector

Limit of detection can be <400 pg/ml

Baseline noise: <30uV

Baseline drift (after 2 hrs stabilization) ≤100uV /30min

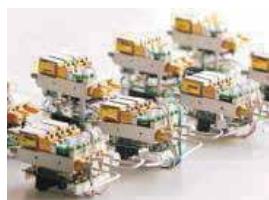
Data Acquisition Rate: 500Hz

## Can incorporate flash-evaporation and high pressure liquid injection

Flash-evaporation injection for gas-liquid mixture, high pressure valve injection for liquid.

## PTV sample injection

With multiple accumulated injection and solvent release, increase temperature program-rise to achieve trace analysis.



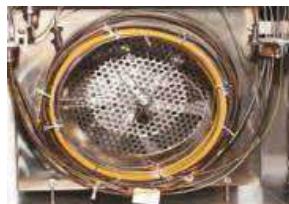
Carrier and makeup gas settings selectable for He, H<sub>2</sub>, N<sub>2</sub> and Ar

Psi, KPa, Bar units selectable

Pressure control range: 0~150Psi, Pressure accuracy: 0.001Psi  
Programmable pressure ramp RSD ≤ 0.5%

Flow rate control range: 0~600ml/min upto 1000ml/min , flow rate accuracy: 0.1ml/min  
flow rate RSD ≤ 0.1%

programmable pressure/flow rate ramping: 20 steps



### **Column oven dimension: 278x 310x 165mm=15L**

Temp. Contrl range: RT+5°C ~ 450°C (0.1°C in crement)

Programming temp. - ramp speed : 0-125°C/min

Programming temp.-ramp : any step

Fast cool down: 450~50°C ≤

Temp. accuracy: ±0.1°C

Flow sensor accuracy: <+3%, detector module accuracy: <+7%

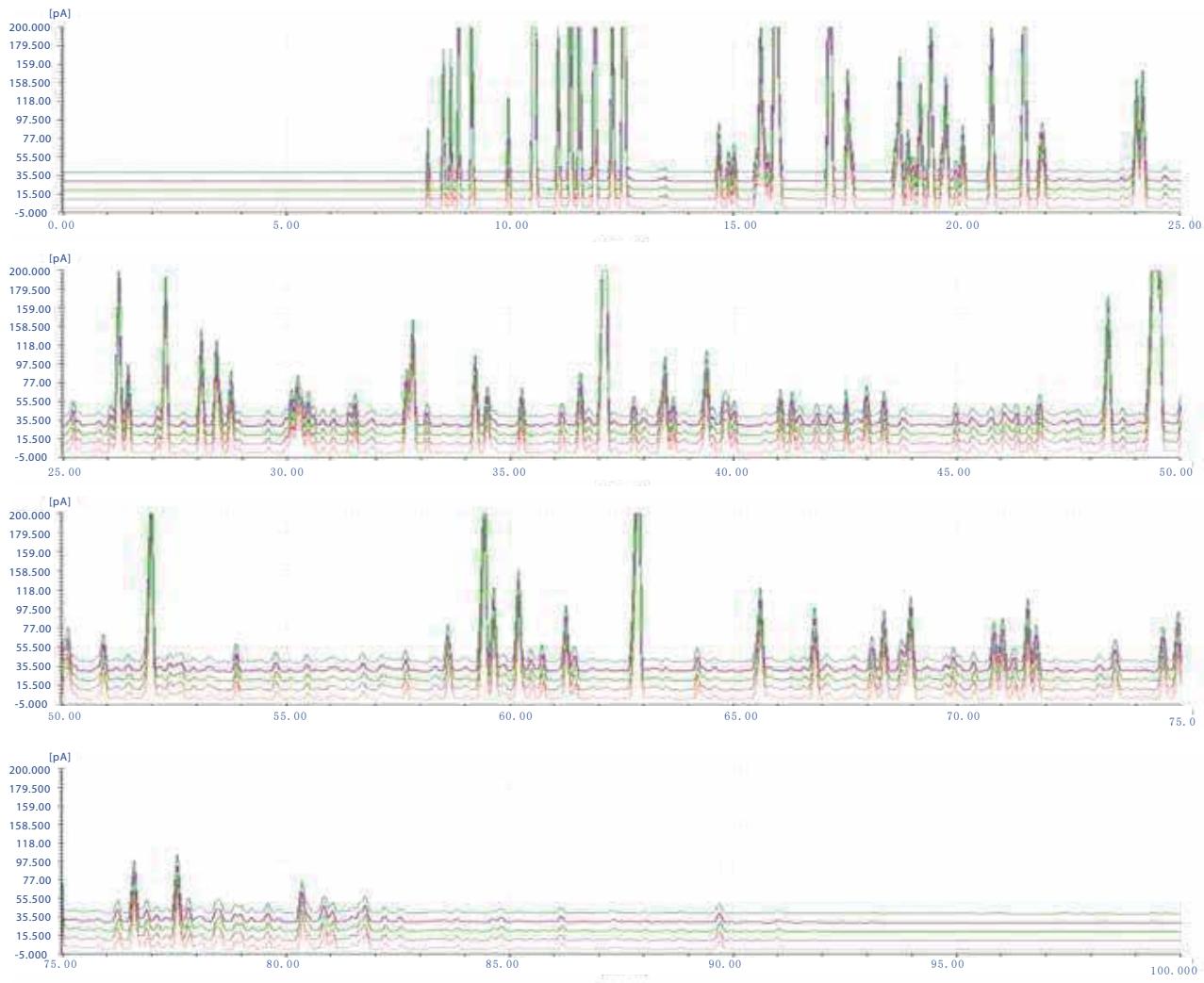
Detector	Max operating temp.	Limit of detection	Baseline noise	Baseline drift (after 2hrs stabilization)	Linear dynamic range
FID	450°C	$\leq 1.2 \text{ pgC/s}$ (N-C16)	$\leq 2 \times 10^{-14} \text{ A}$	$5 \times 10^{-14} \text{ A}/30\text{min}$	$\geq 10^7$
TCD	400°C	$< 400 \text{ pg/ml}$ (N-C16)	$\leq 30 \mu\text{V}$	$\leq 100 \mu\text{V}/30\text{min}$	$\geq 10^5$
ECD	400°C	$\leq 3 \times 10^{-14} \text{ pg/ml}$ (Y-666)	$\leq 20 \mu\text{V}$	$\leq 50 \mu\text{V}/30\text{min}$	$\geq 10^4$
FPD	400°C	S: $100 \times 10^{-14} \text{ g/s}$ P: $\leq 5.0 \times 10^{-12} \text{ g/s}$ or $2.0 \times 10^{-13} \text{ g/s}$	S: $\leq 2 \times 10^{-13} \text{ A}$ P: $\leq 8 \times 10^{-13} \text{ A}$	S: $\leq 1 \times 10^{-12} \text{ A}/30\text{min}$ P: $\leq 2 \times 10^{-12} \text{ A}/30\text{min}$	S: $\geq 10^2$ P: $\geq 10^3$
NPD	400°C	N: $\leq 1 \times 10^{-12} \text{ g/s}$ (Azobenzene) P: $\leq 5 \times 10^{-13} \text{ g/s}$ (Malathion)	$\leq 4 \times 10^{-13} \text{ A}$	$2 \times 10^{-12} \text{ A}/30\text{min}$	N: $\geq 10^3$ P: $\geq 10^3$

Standard setup	Capillary inlet	Split/splitless capillary
	Packed inlet	Packed inlet
	Workstation	Optima-3007 or Analchrom counter-control workstation
Optional sampling device	Injection Value	6 - port valve or 10-port valve
	Headspace sampler	Available
	Thermal desorption	Available
	Auto sampler	16 or 150

## Performance introduction INSTRUMENTS PERFORMANCE IS INTRODUCED

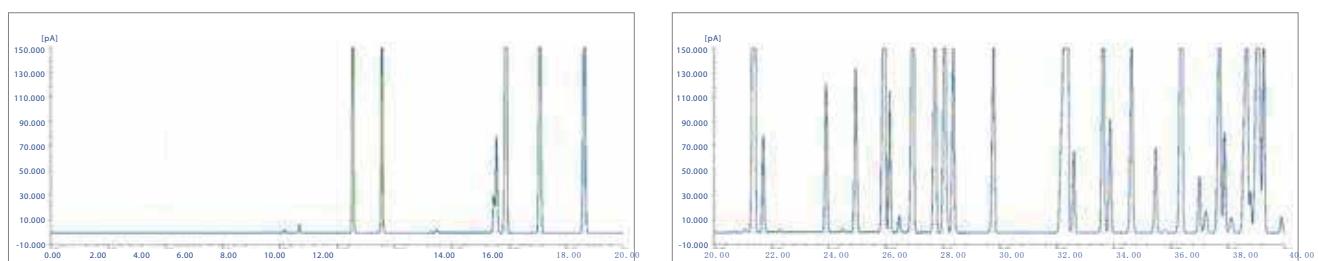
### Excellent qualitative repeatability

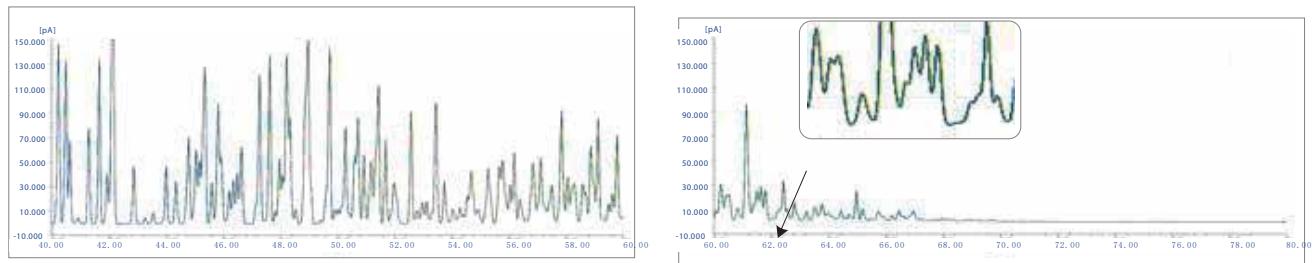
Retention time: <0.0008 min



### Excellent quantitative repeatability

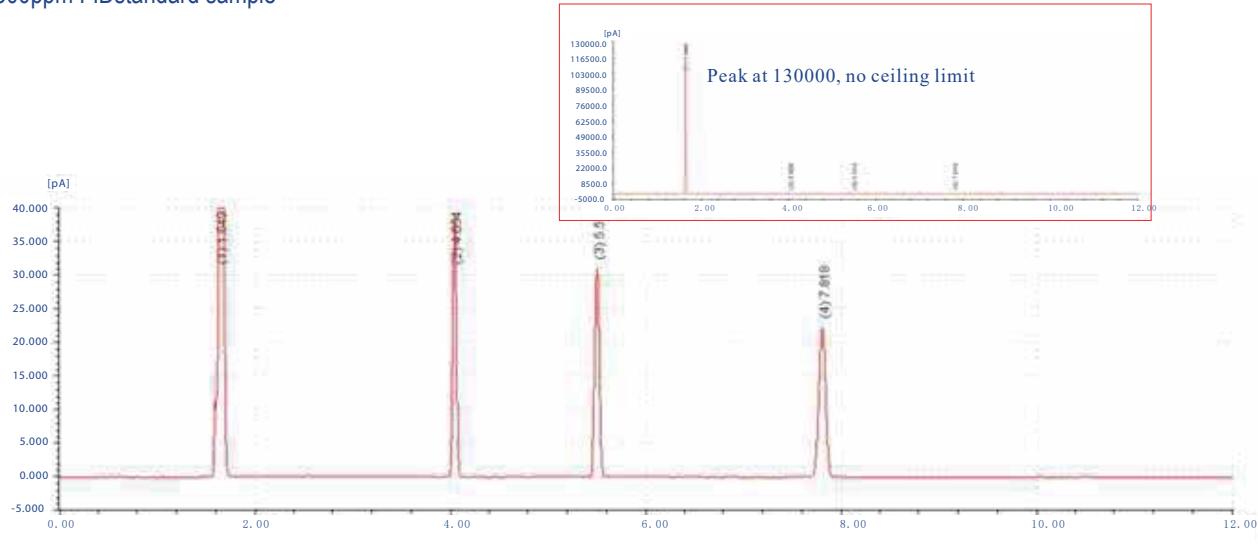
Peak Area: <0.5% RSD





## Excellent wide-range design makes no ceiling limit of solvent peak

300ppm FID standard sample



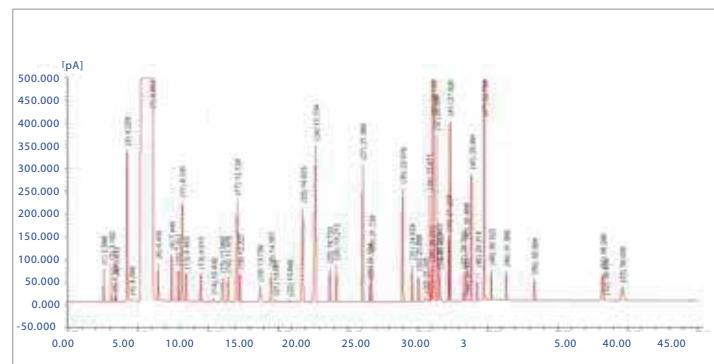
## Typical application

GC-3007 is suitable but no limited to below application: food safety, environmental protection, energy(), medicine Petroleum refining industry and etc.

### (Food safety)

#### Chinse white wine

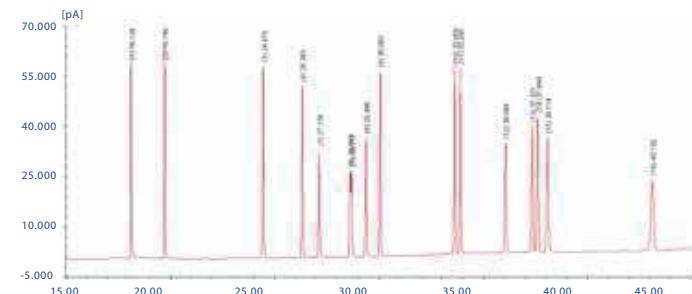
Setup
Detector: FID
Inlet: Capillary
Gas control module: 2 sets
Injection mode: liquid autosampler
Column: LZP950 for wine
Workstation: Optima-3007



## DEHP(Di-(2-ethylhexyl)phthalate)

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: HP-5 cap.  
 Workstation: Optima-3007

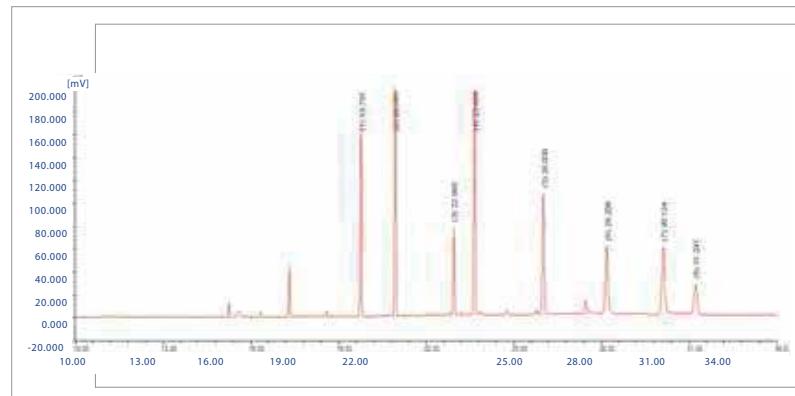


## 200ppb organochlorine in pesticide residue

### Setup

Detector: ECD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: HP-5  
 Workstation: Optima-3007

Peak sequence:  $\alpha$ -BHC,  $\beta$ -BHC,  $\gamma$ -BHC,  $\delta$ -BHC, op-DDE, pp-DDD, op-DDT, pp-DDT

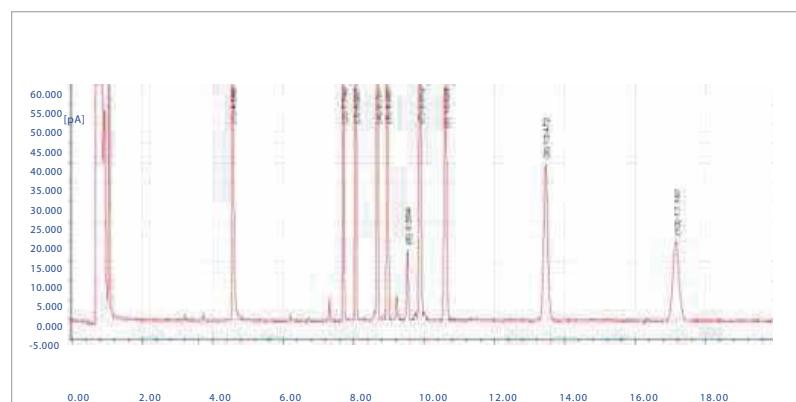


## 100ppb organophosphoruspesticideresidue

### Setup

Detector: FPD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: DB-35  
 Workstation: Optima-3007

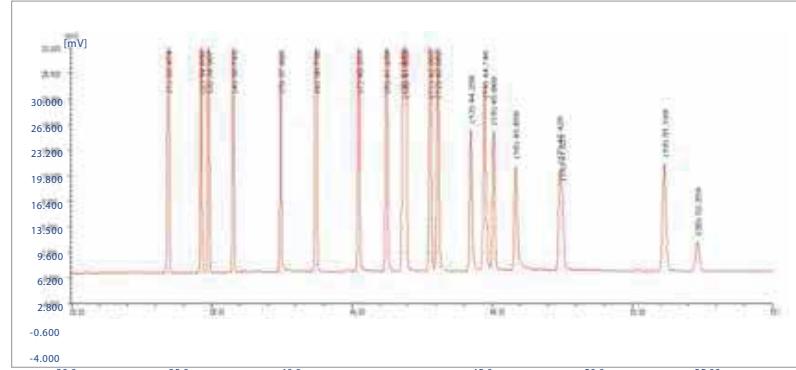
Peak sequence: DDVP, methamidophos, acephate, omethoate, dimethoate, parathionmethyl, fenitrothion, parathion, quinalphos, tiguron triazophos



## Complicated Organochlorine

### Setup

Detector: ECD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: HP-5  
 Workstation: Optima-3007

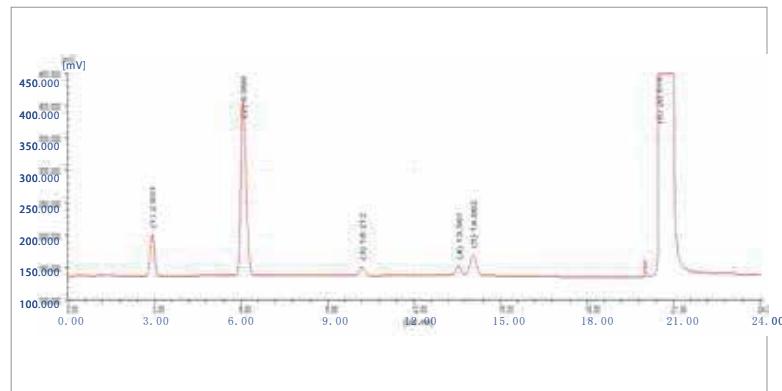


## [Environmental protection]

### Setup

Detector: TCD  
 Inlet: Packed  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: Hayesep Q  
 Workstation: Optima-3007

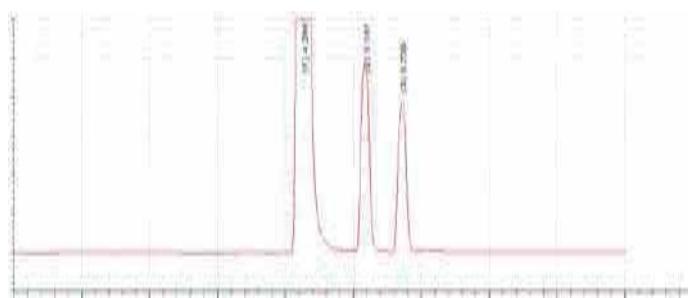
Peak sequence: COS, CS<sub>2</sub>, SO<sub>2</sub>, Methyl Mercaptan, Ethyl Mercaptan



### Setup

Detector: ECD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: DM-1  
 Workstation: Optima-3007

Peak sequence: CHCl<sub>3</sub>, CCl<sub>4</sub>



## [Energy]

### Setup

Detector: FID+TOC  
 Injector: gas/capillary

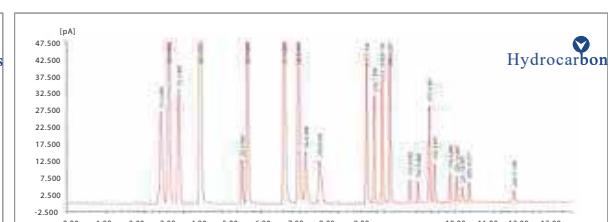
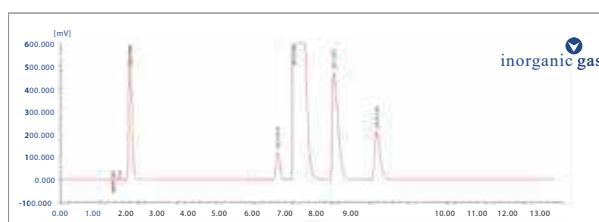
4-valve-5-column

Gas control module: 4sets  
 Valve injection

Column: Hayesep Q packed, 5A packed,  
 Al<sub>2</sub>O<sub>3</sub> capillary, DB-1 capillary  
 Workstation: GC-3007

Inorganic gas peak sequence: H<sub>2</sub>, CO<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, CO

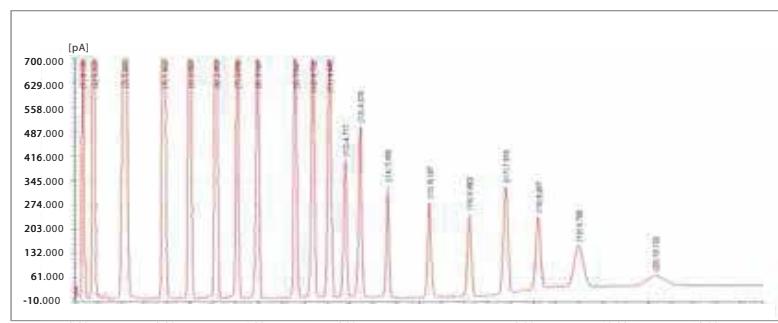
Hydrocarbon peak sequence: CH<sub>4</sub>, C<sub>2</sub>H<sub>6</sub>, C<sub>2</sub>H<sub>4</sub>, C<sub>3</sub>H<sub>6</sub>, C<sub>3</sub>H<sub>8</sub>, cyclopropane, C<sub>2</sub>H<sub>2</sub>, iso-butane, Propadiene, n-butane, trans-2-Butene, n-butylene, isobutene, cis-2-Butene, isopentane, n-pentane, allylene, 1,3-butadiene, 2-methyl-2-butene, trans-2-Pentene, 1-pentene, cis-2-Pentene, Hexane



## Distillation simulation

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: HP-1 cap.  
 Workstation: GC-3007

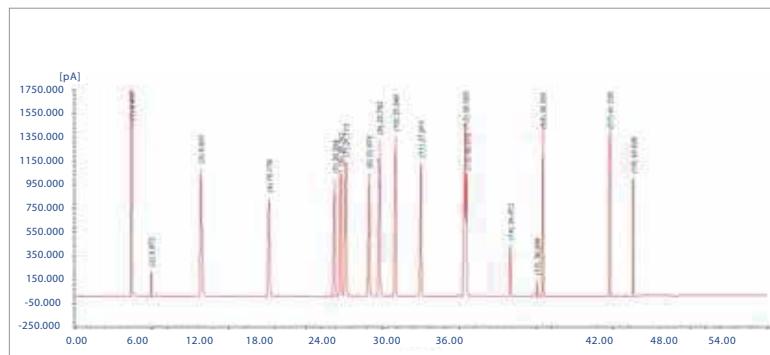


## Aromatic compounds

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: Innowax cap.  
 Workstation: Optima-3007

Peak sequence: Benzene, Toluene, Ethane, P-xylene, M-xylene, P-Ethyltoluene, M-Ethyltoluene, S-Butybenzene, Diethylbenzene, O-diethylbenzene

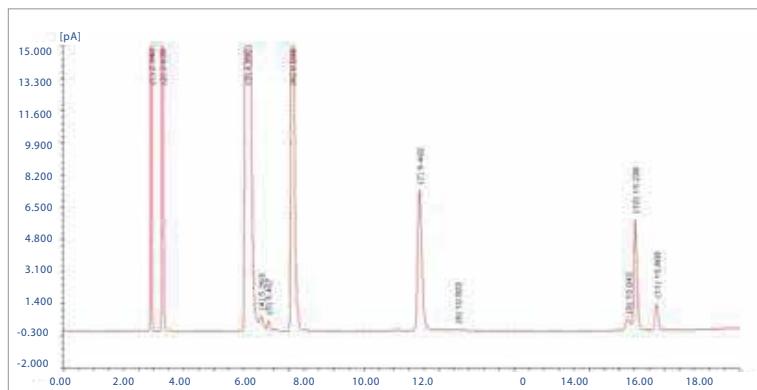


## Dimethyl etherinLNG

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: Gas valve injection  
 Column: PLOTQ cap.  
 Workstation: Optima-3007

Peak sequence: CH4, C2H2, propene, propane, methylal, Dimethyl ether, n-butene, cis-bitene, isoamylene, methyl alcohol, n-pentane



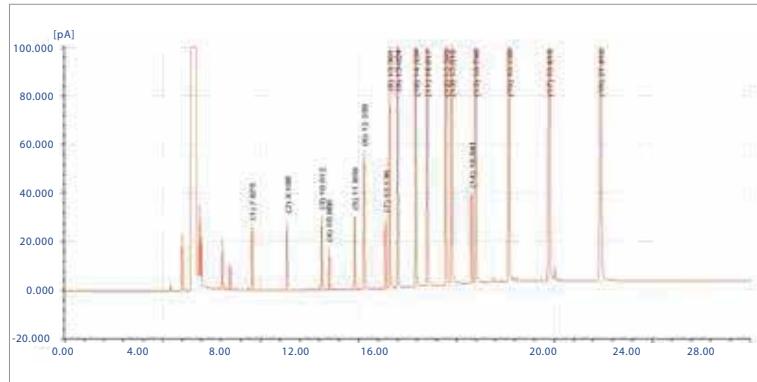
## [ Medicine ]

## Organic acid

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: DB-FFAP  
 Workstation: Optima-3007

Peak sequence: acetic acid, propionic acid, butyrate, valeric acid, sovaleric acid, caproic acid, heptylic acid, octanoic acid, n-nonanoic acid, lactic acid, 2-Hydroxy-2-Methylbutyric Acid.

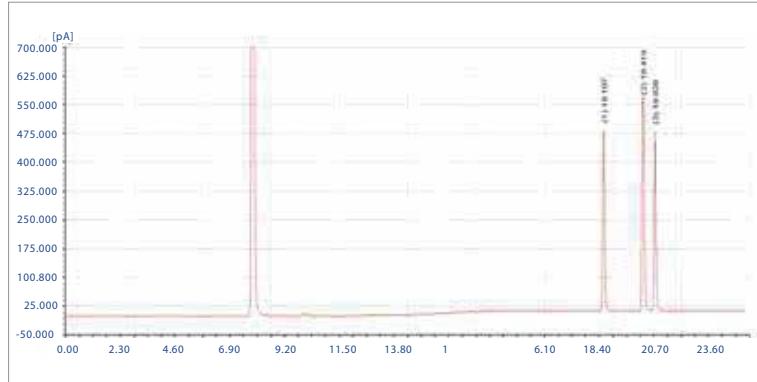


## Cresolisomer

### Setup

Detector: FID  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: specialized for cresol  
 Workstation: Optima-3007

Peak sequence: o-cresol, p-cresol,m-cresol

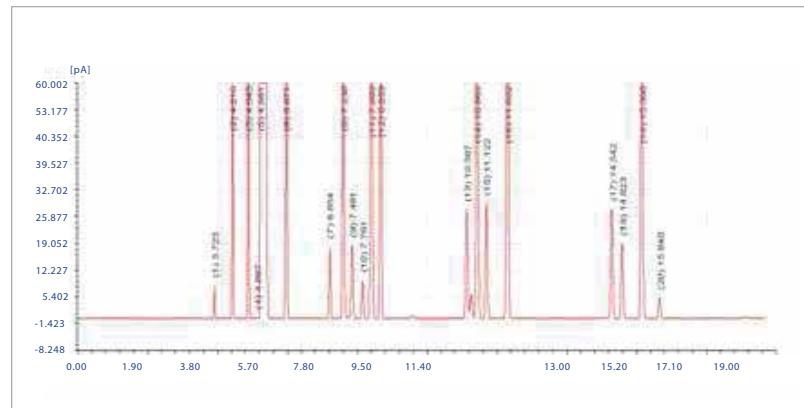


## Organic solvent:

### Setup

Detector: FPD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: DB-624 cap.  
 Workstation: Optima-3007

Peak sequence: methyl alcohol, ethanol, acetone + isopropanol, acetonitrile, dichloromethane, chloroform, isobutanol, CCl<sub>4</sub>, Benzene, n-heptane, isoamylol, pyridine, toluene, n-amyl alcohol, ethylbenzene, p-xylene, n-Hexanol, o-xylene

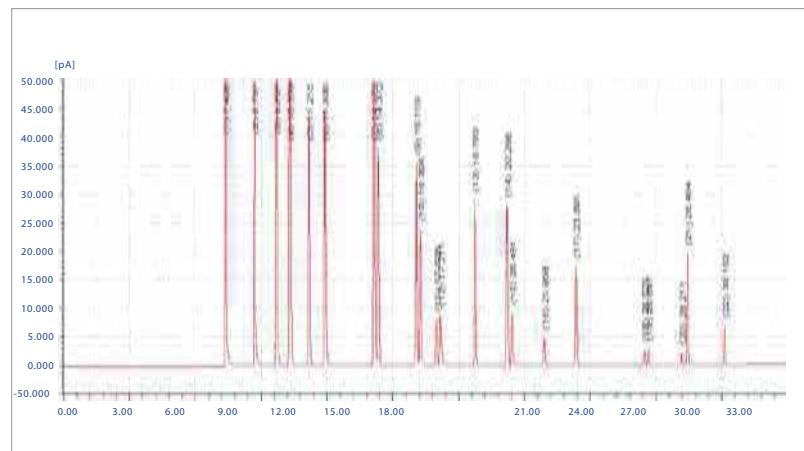


## VOCs 2nd-level solution

### Setup

Detector: FPD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: PC-VOCOL  
 Workstation: Optima-3007

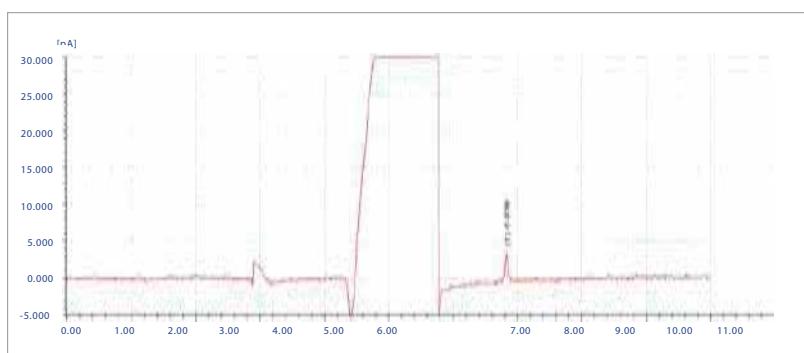
Peak sequence: methanol, ethanol, isopropanol, acetone, methyl acetate, n-butyl alcohol, butanone, ethyl acetate, acetic acid isopropyl ester benzene, 1-Methoxy-2-propanol, propyl acetate, 4-methyl-2-pentanone, 1-Ethoxy-2-propanol, toluene, n-butyl acetate, ethylbenzene, o-xylene, styrene



## 50 ppb thiophene in Benzene

### Setup

Detector: FPD  
 Inlet: Capillary  
 Gas control module: 2 sets  
 Injection mode: liquid autosampler  
 Column: HP-Innowax  
 Workstation: Optima-3007



## HPLC Servicing, Validation, Trainings and Preventive Maintenance :

- HPLC Servicing** :HPLC Servicing : We have team of service engineers who can attend to any make of HPLC promptly @the most affordable cost.
- Trainings** :We also take up preventive Maintenace to reduce downtime of HPLC's Trainings.
- AMC's/CMC** :AMC's/CMC :We offer user training both in-House and at customer sites on HPLC principles, operations, trouble-shooting.
- Validations** :Validations :We have protocols for carrying out periodic Validations as per GLP/GMP/USFDA norms.
- Instruments** :Instruments/Renting Services Modules like pumps,detector etc. on Rent.



## About Analytical Technologies

Analytical Technologies is synonymous for offering technologies for doing analysis and is the Fastest Growing Global Brand having presence in at least 96 countries across the global. Analytical Technologies Limited is an ISO:9001 Certified Company engaged in Designing, Manufaturing, Marketing & providing Services for the Analytical, Chromatography, Spectroscopy, Bio Technology, Bio Medical, Clinical Diagnostics, Material Science & General Laboratory Instrumentation. Analytical Technologies, India has across the Country operations with at least 4 Regional Offices, 6 Branch Offices & Service Centers. Distributors & Channel partners worldwide.

## Our Products & Technologies



## Regulatory compliances



## Corporate Social Responsibility

Analytical Foundation is a nonprofit organization (NGO) found for the purpose of:



1. Research & Innovation Scientist's awards/QC Professional Award : Quality life is possible by innovation only and the innovation is possible by research only, hence ANALYTICAL FOUNDATION is committed to identify such personalities for their contributions across various field of Science and Technology and awarding them yearly. To participate for award, send us your details of research / testing / publication at [Info@analyticalfoundation.org](mailto:Info@analyticalfoundation.org)
2. Improving quality of life by offering YOGA Training courses, Work shops/Seminars etc.
3. ANALYTICAL FOUNDATION aims to DETOXIFY human minds, souls and body by means of yoga, Meditation, Ayurveda, Health Care, Awards, Media, Events, Camps etc.

## Reach us @



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